



## **SPECIFICATION-CLEAN COPY**

- [0001] The present invention relates to the field of marking and identifying productive livestock.
- [0002] Since the marking of animals by means of tags attached to their ears is mandatory, a means of taking a sample of organic material that can be retrieved and stored to identify the animal subsequently, in particular by its DNA, is known.
- [0003] Known ear tags comprise a tag panel with a hollow head, the so-called female tag panel, and a tag panel with a punch, the so-called male tag panel, the punch penetrating into the hollow head after having passed through the animal's ear wall under the action of a clamp, wherein one jaw receives the female tag panel and the other the male tag panel.
- [0004] Previous patents, notably WO 99/61882, DE 19740429 and FR 0104570, are based on the sampling of biological material by a cutting die means borne by one of the jaws of the clamp, said means being separated from the clamp for storage.
- [0005] This known technique has the advantage of taking the sample at the same time as the tag is fitted and of allowing the biological material sampled to be removed after the fitting of the tag and the withdrawal of the clamp.
- [0006] Patent WO 01/87054 describes a device for taking a specimen for cattle identification that is no longer attached to the clamp but is fixed to one of the ear tag panels.
- [0007] More precisely, this sampling device is a strip of absorbent material glued both to the tag panel bearing the punch, and around said punch.
- [0008] This patent uses the absorbent capacity of the material to take a blood and/or cell sample or a sample of the mucous membranes of the animal.

[0009] According to this patent, the sampling operation is carried out at the same time as the tag is fitted, but the removal of the specimen carrier consisting of the strip of absorbent material must be carried out after the clamp has been removed by unsticking the strip while the tag is fastened to the animal, which is not easy.

[00010] Moreover, as it is glued to the base of the male punch, the absorbent strip is at a distance from the point at which the ear is pierced, and the sample taken may be quantitatively insufficient or even non-existent.

[00011] It became apparent, nevertheless, that taking a drop of blood using an absorbent material, as was performed in neonatal tests before the invention described in patent WO 01/87054, could have application in the field concerned, provided that the conditions of use corresponded to those suitable for the particular case of applying tags to animals' ears, which optimally require that the operation should be carried out instantaneously and not in stages.

[00012] This is one of the goals of the present invention, which the invention achieves by use of an ear tag that facilitates the sampling operation, together with a special clamp.

[00013] To this end, the ear tag for marking and identifying animals according to the invention, comprising

[00014] 1 an ear tag for making and identifying animals the ear tag including a male tag component with a punch that, in use, perforates the animal's ear and penetrates into a hollow head of a female tag component under the action of an applicator tool, the female tag component is provided with a sampling device which has an absorbent material for sampling biological material extracted from the ear of the animal when it is pierced by the punch, said sampling device extending laterally to the female tag component and separable therefrom, the sampling device further including an attachment to, in use, fix the sampling device to one of the jaws of the applicator tool whereupon opening of the jaws and/or its removal from the animal's ear separates the sampling device from the female tag component..

[00015] According to another embodiment, the tag is characterised in that the sampling means comprises an attachment to be fixed to one of the jaws of the applicator tool and an absorbent material.

[00016] The ear tag is also characterised in that the absorbent material is disposed transversely to the direction of penetration of the male punch through the ear and to the axis of the hollow head of the female tag component.

[00017] The ear tag is also characterised in that the absorbent material is a sampling strip, wherein one end is fixed to the attachment and the other free end is transversal to the direction of penetration of the punch through the animal's ear.

[00018] The ear tag is also characterised in that the absorbent material is connected by one of its ends transversely to the interior of the hollow head of the female tag panel and by its other end to an attachment to be fixed to the jaw of the clamp.

[00019] The applicator tool enabling the fitting of the ear tag according the invention, of which it forms an integral part, is characterised in that one of the jaws of the applicator tool is provided with a fixing means for the attachment to which the absorbent material is linked.

[00020] Further advantages and characteristics of the invention will become apparent on reading the following description of forms of embodiment of the invention given as non-limiting examples and illustrated by the attached drawings, wherein:

[00021] Figures 1 to 3 show a form of embodiment of a female ear tag component according to the invention;

[00022] Figures 4-5 show a further form of embodiment of a female ear tag component according to the invention;

[00023] Figures 6 and 7 show two forms of embodiment of the applicator according to the invention for fitting ear tags according to the invention;

**[00024]** Figures 8, 9 and 10 show a further form of embodiment of the female ear tag component according to the invention;

**[00025]** Figures 11 and 12 show a further form of embodiment of the female tag component according to the invention.

**[00026]** Figure 13 is an isometric view of the applicator tool shown in Figures 6 and 7 in combination with the female tag component and sampling device according to the invention.

**[00027]** Figure 14 is an enlarged detail view of the male and female tag components with sampling device mounted with the jaws of the applicator tool.

**[00028]** In the attached diagrams, Figures 1 to 5 show a so-called female tag panel or component 1, from an ear tag of known type comprising a male tag panel or component, not shown, with a pin in the form of a punch that pierces the animal's ear wall and is housed in the hollow head of the female tag component.

**[00029]** Reference 1 designates the panel part of the tag component that carries conventional markings.

**[00030]** Reference 2 designates the hollow head into which the punch P of the male tag component T (see Figures 13 and 14) is housed in permanent manner.

**[00031]** The hollow head of the female tag component is mounted on the jaw 3 of the applicator tool (Figures 6-7) and is held there by a lever 4. The punch P of the male tag component T is mounted on the prick punch 5 on the jaw 6 acting in opposition to the jaw 3.

**[00032]** Bringing the jaws together with the ear wall between them causes the perforation of the latter and the permanent penetration of the male punch into the female head, the tag being fixed to the ear in a single operation.

**[00033]** Opening the applicator frees the animal's ear, now fitted with the tag.

[00034] According to the invention, the female tag component is provided with a sampling means 7 that is attached to the female tag component in such a way that it can be separated from it when the tag is fixed to the animal's ear and the applicator tool is removed from the ear.

[00035] The sampling means extends laterally to the female tag component and separable from it. The sampling means has an attachment 8 to which is fixed, or which bears upon it, an absorbent material 9.

[00036] The attachment 8 is linked to one of the jaws 3/6 of the applicator tool.

[00037] The absorbent material is disposed transversely to the direction of penetration of the punch of the male tag component towards and into the hollow head of the female tag component so that, when the ear wall is pierced, it collects the blood or the biological material removed from the ear.

[00038] The sampling means is disposed partly on the female tag component and partly outside the female tag component. The fixing onto the female tag component of the sampling means 7, consisting of the attachment 8 and the absorbent material a, is carried out in a non-permanent way so that when the tag is fitted the opening of the applicator tool to which the attachment 8 is fixed, causes the sampling means 7 to separate from the female tag component.

[00039] This separation is facilitated by the withdrawal and removal of the applicator tool from the animal's ear.

[00040] The absorbent material a is disposed transversely to the axis of the female head, either at the mouth of its opening or in its blind channel.

[00041] It is particularly advantageous that the absorbent material a should be posterior to the ear wall, thus ensuring that it will be in contact with the biological material borne by the punch.

[00042] Figures 1 to 3 show a particular form of embodiment of the invention.

[00043] Figures 1/2 show the female tag component seen from the side of the mouth of the head 2.

[00044] The attachment 8 consists of a strip of synthetic or other material fixed to the edge of the female tag component at the level of the female head and radial to said head.

[00045] The attachment 8 is fixed in such a way as to allow the connection with the female tag component to be broken by the pulling action of the user who, after opening the applicator tool, removes it from the animal's ear.

[00046] To this, end a break-line 10, for example a line of reduced thickness, is disposed on the attachment 8, level with where it joins to the known female tag component shown in Figure 3.

[00047] In this form of embodiment, the absorbent material a consists of a flexible strip of any known type that is fixed to the attachment strip 8 by a part behind the break-line or area 10 and which is free forward of that area 10 above the opening of the female head.

[00048] The attachment 8 is provided with a means for fixing it to the jaw 3 of the applicator tool.

[00049] This means is a perforation 11 through which the folded attachment strip 8 is locked onto a dog point 12 on the clamp jaw as shown in Figures 6, 13 and 14. In the example of embodiment of the invention shown in Figures 4 and 5, the hollow head of the female tag component is provided with a transverse perforation across its diameter into which the absorbent material a in the form of a wick 13 of appropriate cross-section is introduced, passing through the female head 2 and exiting on both sides.

[00050] On one side of the head 2, the wick 13 is preferably fixed to the female tag component 1, for example by a glue spot.

[00051] On the other side of the head 2, the wick 13 is fixed to an attachment 8 consisting of a strip of synthetic material or other provided with a perforation 11 that allows the attachment to be fixed to a hook 14 on the lever 4.

[00052] In Figures 8, 9 and 10 another form of embodiment of the female tag component according to the invention is shown.

[00053] In this form of embodiment, the strip of material making up the attachment 8 is fixed on the opening of the female head 2 so that the punch of the male tag panel passes through it.

[00054] Fixing the attachment to the periphery of the opening of the female head is accomplished by weld points 15.

[00055] Advantageously, the part of the attachment that is over the opening of the female head is provided with a slit 16 allowing the punch to pass through. According to a further embodiment of the invention, the attachment is provided with an area 17 coated with adhesive to allow the fixing of the strip of absorbent material a, said area being behind the part that covers the opening of the female head, and said part being slit at 16.

[00056] This strip of absorbent material a is glued on the area 17 of the attachment and extends over the opening of the hollow head that it covers.

[00057] It can be provided with a slit corresponding to the slit 16 to allow the punch to pass through.

[00058] Figure 10 shows the position of the strip 9 glued to one end of the attachment strip 8 and Figure 9 shows that the other part of the sampling strip 9 is free.

[00059] Figures 11 and 12 show a further of embodiment of the invention in which the attachment strip 8 is fixed by weld points 15 onto the periphery of the opening of the hollow female head 2.

[00060] The area of the attachment strip 8 that covers the opening of the female head 2 is preferably slit at 16 to facilitate the punch passing through.

[00061] The area of the strip covering the female head is provided with an adhesive and the absorbent material 9 consists of a preferably circular pad 18 glued over that area.

[00062] The absorbent material 9 is preferably also slit at 16.

[00063] In the forms of embodiment of the invention shown in Figures 8 to 12, the fixing of the strip making up the attachment by weld points 15 is designed to break, thus enabling the separation of the female tag component from the sampling means after the female tag component has been attached to the ear.

[00064] Advantageously, the male tag component panel, the female tag panel and the attachment 8 are provided with identical numerical, alphabetical or bar-coded markings, for example, for identification.